

IN THE CLAIMS:

Please cancel claims 6, 10, 12 and 14-16 without prejudice or disclaimer of the subject matter thereof.

The following is a complete listing of claims in this application.

1. (currently amended) Roll stock cradle support structure for receiving and supporting one or more pieces of roll stock, comprising:

a flat base strip of rigid or semi-rigid plastic material having an upper and lower surface,

at least one set of facing cradle portions of pre-selected dimensions integrally formed on one base strip surface with a section of base strip separating the cradle portions, thereby forming a roll support cradle,

said each cradle portions portion comprising a substantially vertical end wall and an arcuately shaped segment of rigid or semi-rigid plastic material, said segment being reinforced by members connecting the arcuately shaped segments with the end wall or base strip,

said structure providing a flexibility due to the independent operation of the cradle portions and the flat plastic base strip between them, allowing for roll stock of varying diameter sizes to be stacked securely.

2. (currently amended) A roll stock cradle support structure as in Claim 1, having two or more support cradles formed on the one base strip surface, each structure comprising terminal cradle portions at the ends of the base strip and back to back cradle portions having their arcuate segments facing away from each other positioned between the terminal cradle portions, the facing cradle portions separated by a section of the flat base strip,

said structure providing a flexibility due to the

independent operation of each support cradle and the flat plastic base strip, allowing for stock of varying sizes to be stacked securely.

3. (original) A roll stock cradle support structure as in Claim 2, wherein the central back to back cradle portions are spaced apart with deformable plastic connecting segments.

4. (original) A roll stock cradle support structure as in Claim 3 wherein the deformable plastic connecting segments are curved strips whose curvature is deformable under pressure.

5. (currently amended) A roll stock cradle support structure as in ~~any one of Claims 2 to 4~~ Claim 2, having between two and 10 support cradles.

Claim 6 (canceled).

7. (currently amended) A roll stock cradle support structure as in ~~any one of Claims 1 to 6~~ Claim 1, having support cradles on both surfaces of the base strip.

8. (currently amended) A roll stock cradle support structure as in ~~any one of Claims 1 to 7~~ Claim 1, wherein the plastic material is a polyolefin polymer.

9. (currently amended) A roll stock cradle support structure as in Claim 8 wherein the plastic material is selected from the group consisting of polyethylene, polypropylene, and mixtures or copolymers of these polyethylene and polypropylene and recycled products of polyethylene and polypropylene.

Claims 10 (canceled).

11. (currently amended) A roll stock cradle support structure as in ~~any one of Claims 1 to 10~~ Claim 1, wherein the arcuately shaped segment has an arc diameter of between 200 and 320 mm, and the vertical height of the cradle is between 100 and 1000 mm.

Claim 12 (canceled).

13. (currently amended) A method of manufacturing roll

stock cradle support structures as claimed in ~~any of Claims 1 to 12~~ Claim 1 comprising providing a suitable mold and injection molding therein a thermoplastic polymer at predetermined temperature, cooling the mold and removing the support structure therefrom.

Claims 14-16 (canceled).